

Part Number	D206-642-414	Box Part Number	MBX105	Dimension	L x W x H 145 x 12 x 6
Description	Skidtube, RH	Other Packaging	MF166		MF668
		Logo Decals	D2728-1		

Packaging Instructions and Decal Placement

D206-642-414

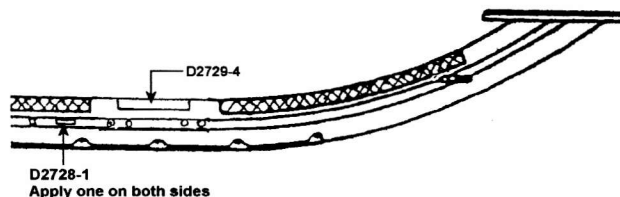
Apply label D2729-4 and D2728-1 as per drawing.

Wrap skidtube in plastic. Place (2) pieces of MF166 at each ends of the box and glue to interior. Place (3) pieces of MF668 in bottom of box. Place skidtube in box. Put kit in foam, apply label D2729-3 on top and place in box.

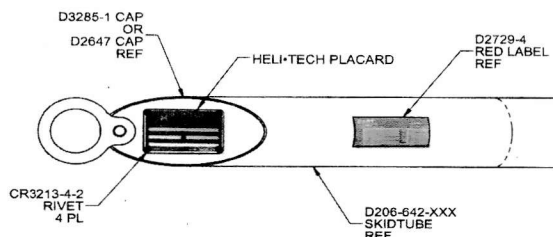
Put (3) pieces of MF668 on top to correspond with bottom foam already in place. Close box.

Apply Dart tape. Apply strapping after first Dart logo, thereafter applying strapping after every second Dart logo.

Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014.



For skidtubes that are manufactured as a PMA replacement part, a Heli-Tech placard and the D2729-4 label must be installed on the skidtube as per drawing below.



D2729-4

D2729-3

1270 ABERDEEN ST. HAWKESBURY ON CANADA K6A 1K7 TEL: 1-613-632-5200 www.dartaerospace.com			
PATENT	US #5735484 / CA #2222184 / EURO #0828655		
P/N	D206-642-414	CHG	CHG001
DESC	Skidtube, RH	STC	SH98-4
LOT	BXXXXXX	STC	SA00475SE
MODEL	Bell 206L/L1/L3/L4	STC	
TC APPROVAL # 09-89		MADE IN CANADA	

[Signature]

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Revision: B
Date: 20.04.15

		Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200
SKIDTUBE, RH		
P/N: D206-642-414		CHG001
B/N: BXXXXXX		